

# Study of sputtered NiO and NiAl<sub>2</sub>O<sub>4</sub> spinel thin films deposited in oxygen deficient plasma

G. Michail\* <sup>(1)</sup>, V. Kambylafka <sup>(1)</sup> E.Aperathitis <sup>(1)</sup>, K. Tsagaraki <sup>(1)</sup>

(1) IESL, FORTH Hellas, P.O. Box 1385, Heraklion 70013, Crete, Greece

G. Kiriakidis <sup>(2)</sup> and Gagaoudakis <sup>(2)</sup>

(2) Physics Dep., Univ.of Crete, P.O. Box 2208, 71003 Heraklion, Crete, Greece.

N. Pelekanos <sup>(3)</sup>

(3) Materials science & Technology Department, University of Crete, P.O. Box 2208, 71003 Heraklion, Crete, Greece.

Nickel oxide (NiO) is an attractive material for use as an antiferromagnetic layer, p-type transparent conductive film, as an active electrode in electrochromic devices and as a functional sensing layer for gas sensor devices. NiO exhibits p-type semiconducting nature with wide band gap energy in the range of 3.5–4.0eV. Stoichiometric NiO is an insulator but Ni vacancies, interstitial oxygen atoms and Ni ions with different valences can modify its electrical and optical properties. Li, Al and Cu have been reported recently as possible dopants in NiO which might enhance its properties.

In this work, NiO and Ni–Al–O thin films were prepared by R.F. sputtering from metallic Ni and Ni–Al targets, in Ar+O<sub>2</sub> atmosphere. The RF power was 300W while the total pressure was 5mTorr. The structural, surface morphology and optical properties of thin films were studied by XRD, AFM, SEM, EDX and UV–NIR transmittance respectively. All measurements were performed on as-prepared films as well as after annealing in vacuum from 200°C to 600 °C.

NiO thin films were indicated as polycrystalline having the (200) preferred orientation, grain size about 4nm and the RMS roughness was 1.64nm. The highest visible transmittance (20–35%) was observed for as-deposited film in 2.8% O<sub>2</sub> in plasma with optical band gap at 3.64eV. The surface morphology was compact and homogeneous. After annealing at 500 °C the transmittance increased to 75% for the films with 2.8%O<sub>2</sub> in plasma.

Films deposited from Ni–Al composite target showed a completely different structure than that of NiO, with diffraction peak of XRD corresponding to the (311) peak of NiAl<sub>2</sub>O<sub>4</sub> spinel phase. EDX confirmed the existence of Al in the structure (4,5 at.%). The RMS roughness was 2.87nm with compact and smooth surface morphology. Only the films deposited in plasma containing 2.8% O<sub>2</sub> showed high visible transmittance at 45–60%, with optical band gap at 3.76eV. As-deposited NiAl<sub>2</sub>O<sub>4</sub> spinel films in 2.8% oxygen plasma were 20–25% more transparent than the respective NiO film. In addition, the transmittance of NiAl<sub>2</sub>O<sub>4</sub> increased even more after annealing at 600 °C recording an average value of 75–80% in visible spectrum.

This work was partially supported by the European Social Fund and National Resources Fund through the THALES program “NANOPHOS” and the FP7/2007–2013 project “Oxide Materials Towards a Matured Post–silicon Electronics Era –ORAMA” (contract no. NMP3–LA–2010–246334).