Intelligent Thermochromic Coatings Grown by Chemical Vapor Deposition at Atmospheric Pressure

<u>D. Louloudakis^{1,2}</u>*, D. Vernardou¹, E. Spanakis³, N. Katsarakis^{1,4,5}, E. Koudoumas^{1,4} and G. Kiriakidis^{2,5}

 ¹Center of Materials Technology & Photonics, Technological Educational Institute of Crete, 710 04 Heraklion, Crete, Greece
²Department of Physics, University of Crete 711 00 Heraklion, Crete, Greece
³Department of Materials Science & Technology, University of Crete 711 00 Heraklion, Crete, Greece
⁴ Department of Electrical Engineering, School of Applied Technology, Technological Educational Institute of Crete, 710 04 Heraklion, Crete, Greece
⁵ Institute of Electronic Structure & Laser, Foundation for Research & Technology-Hellas, P.O. Box 1527, Vassilika Vouton, 711 10 Heraklion, Crete, Greece

*corresponding author, e-mail dimitr17@yahoo.gr

Thermochromic materials, such as vanadium dioxide, have the ability to change from a semi-conductive to a metal state when their temperature reaches a specific value, which is called transition temperature (T_c). For the deposition of a thermochromic layer, many methods have been used such as magnetron sputtering, pulsed laser deposition, atomic layer deposition, sol-gel, spin coating etc. Nevertheless, a low cost method using non-toxic precursors and easily transferred to large scale is needed.

In this work, vanadium dioxide films were fabricated using a chemical vapor deposition at atmospheric pressure (APCVD) on fluorine doped tin dioxide pre-coated glass substrates using vanadyl (IV) acetylacetonate as vanadium precursor at 500 °C. The samples were characterized by X-ray diffraction, Raman spectroscopy, Scanning Electron Microscopy (SEM), UV-Vis-NIR spectroscopy measurements at temperatures below and above T_c as well as transmittance measurements as a function of temperature at an incident radiation of 1500 nm. The effect of oxygen flow rate through the reactor on the properties and the subsequent thermochromic characteristics of the samples is discussed.

Acknowledgements: This project is implemented through the Operational Program "Education and Lifelong Learning" action Archimedes III and is co-financed by the European Union (European Social Fund) and Greek national funds (National Strategic Reference Framework 2007 - 2013).